

Technical Data Sheet

MODEL NO: Q190H4

Package:1.6*08*0.6mm LED

Features :

•Package in 8mm tape on 7" diameter reel

•Compatible with automatic placement equipment

•Compatible with reflow solder process

Applications:

- Optical Indicator
- Indoor Display
- Automotive Lighting
- Backlight for LCD, Display
- Tubular Light Application

Features

- High lumen output and efficacy
- Uses the eutectic technology, with low thermal resistance and high reliability characteristics.
- Suitable for different working environment

Dice material	Emitted color	Lens Color
AlGaInP	Deep Red	Water Clear

Electrical/Optical Characteristics(Ta=25°C)

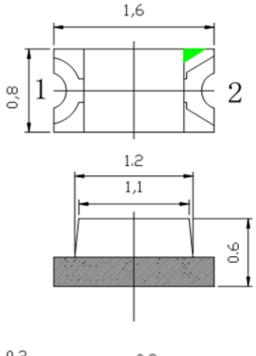
Parameter	Test	Symbol	Value			Unit
	Condition		Min	Тур	Мах	Unit
Dominant wavelength	IF=20mA	WD	630		640	nm
Forward voltage	IF=20mA	VF	1.8		2.4	V
Luminous intensity	IF=20mA	lv	50		120	mcd
Reverse current	Vr=5V	lr			10	μA
Viewing angle at 50% Iv	lf=20mA	2 <i> </i>		120		Deg

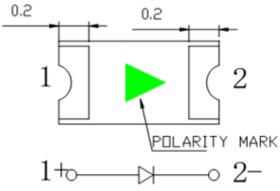
Absolute Maximum Ratings(Ta= $25^{\circ}C$)

Parameter	Symbol	Value	Unit
Power dissipation	Pd	72	mW
Forward current	lf	20	mA
Reverse voltage	Vr	5	V
Operating temperature range	Тор	-20 ~+80	°C
Storage temperature range	Tstg	-40 ~+85	°C
Peak pulsing current (1/8 duty f=1kHz)	FP	125	mA



PACKAGING DIMENSIONS (mm):



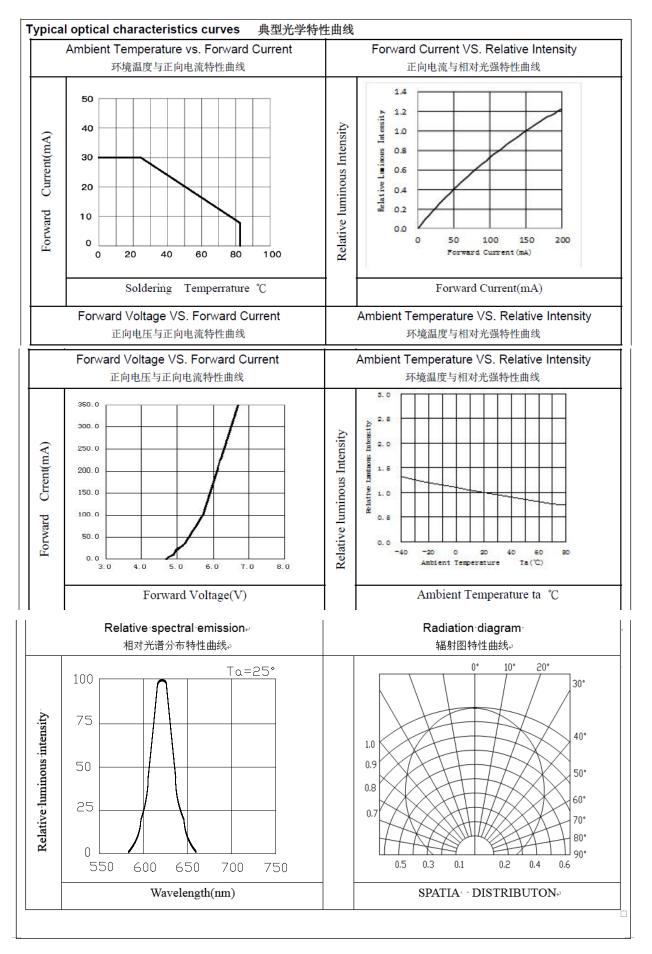


Notes:(备注)

1. All dimension units are millimeters. (所有标注尺寸单位为毫米)

2.All dimension tolerance is ±0.15mm unless otherwise noted. (除特别标注外,所有尺寸允许公差±0.15mm)







Precautions For Use :

Over - current - proof

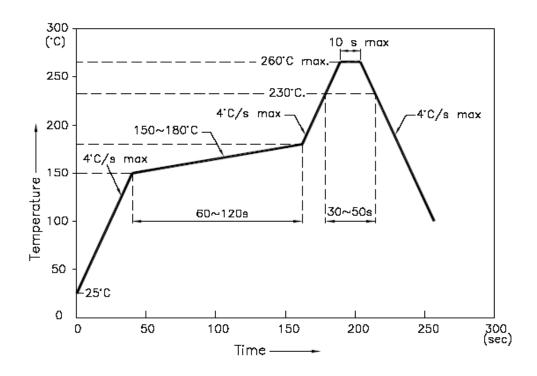
Customer must apply resistors for protection, otherwise slight voltage shift will cause big current change (Burn out will happen)

Storage

1. The operation of temperature and R.H. are $: 5^{\circ}$ C $\sim 30^{\circ}$ C, 60° R.H. Max.

- 2. Once the package is opened, the products should be used within a week. Otherwise, they should be kept in a dampproof box with desiccating regent. Considering the tape life, we suggest our customers to use our products within 1.5 year (from production date).
- 3. It's recommended to bake before soldering when the package is unsealed after 72 hrs. The condition is : $60^{\circ}C\pm5^{\circ}C$ for 15 hrs.

■ Reflow Temp/Time



NOTES:

- 1. We recommend the reflow temperature $245^{\circ}C(\pm 5^{\circ}C)$.the maximum soldering temperature should be limited to $260^{\circ}C$.
- 2. dont cause stress to the epoxy resin while it is exposed to high temperature.
- 3. Number of reflow process shall be 2 times or less.

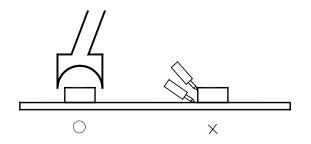


■Soldering iron

Basic spec is ≤ 5 sec when 260°C. If temperature is higher, time should be shorter (+10°C \rightarrow -1sec).Power dissipation of iron should be smaller than 20W, and temperatures should be controllable .Surface temperature of the device should be under 230°C .

Rework

- 1. Customer must finish rework within 5 sec under 260° C.
- 2. The head of iron can not touch copper foil
- 3. Twin-head type is preferred.



■ Avoid rubbing or scraping the resin by any object, during high temperature, for example reflow 、 solder etc.