Project Size.	3.5 inch
Model No.	P035C018-TP
Samples No.	
Product type.	320xRGBx480 MCU/RGB/SPI mode
Signature by customer:	

Prepared	Checked	Approved

Shenzhen P&O Technology Co.,Limited

Email: polcd@polcd.com

Mobile: 86-136 0019 7172

1.0 GENERAL DESCRIPTION

Item	Specification	Unit
Screen Size	3.5 inch	Diagonal
Number of Pixel	320RGB(H)x480(V)	Pixels
Display area	48.96(H)x73.44(V)	mm
Pixel pitch	0.153(H)x0.153(V)	mm
Outline Dimension	54.48x84.71x3.40	mm
Pixel arrangement	RGB Vertical Stripe	——
Display mode	Normally White	——
Viewing Direction(eye)	12 0'CLOCK	——
Gray inversion direction	--	
Display Color	262K	——
Luminance(cd/m^2)	300	nit
Contrast Ratio	500:1	——
Surface treatment	——	——
Interface	MCU 8/16bit RGB 18bit SPI 3/4wire	
Back-light	LED Side-light type	——
Drive IC	ILI9488	
Operation Temperature	-20~70	℃
Storage Temperature	-30~80	℃
Weight	——	g

1.1 Features

- MCU 8/16bit RGB 18bit SPI 3/4wire interface.

1.2 Applications

- MPOS Device.
- Personal Navigation Device.
- Other devices which require high quality displays.

2.0 INPUT INTERFACE PIN ASSIGNMENT

FPC connector is used for electronics interface.

PinNo.	Symbol	Function
1	GND	Ground
2-3	IOVCC	Power Supply. 1.8V
4-5	VCC	Power Supply. 2.8V
6	IM0	Select the interface mode
7	IM1	Select the interface mode
8	IM2	Select the interface mode
9	RESET	External reset input.
10	VSYNC	Frame synchronizing signal
11	HSYNC	Line synchronizing signal
12	PCLK	Dot clock signal
13	DE	A data ENABLE input signal
14-31	DB17-DB0	MCU parallel interface data bus.
32	GND	Ground
33	SDO	Serial data output
34	DIN	serial data input/output bi-direction pin
35	RD	Read enable in 8080 MCU parallel interface.
36	WR	Write enable in 8080 MCU parallel interface.
37	RS	Display data/command selection pin in parallel
38	CS	Chip select input pin (active low)
39	XR	Touch the right end line
40	YD	Touch the lower line
41	XL	Touch the left line
42	YU	Touch the upper circuit
43	LEDA	LED back light(Anode)
44-49	LEDK	LED back light(Cathode)
50	GND	Ground

3.0 OPTICAL CHARACTERISTICS

3.1 Optical specification

Item		Symbol	Condition	Min	Type	Max	Unit	Note
White luminance (Center)		Lv	Θ=0 Normal Viewing Angle I_{BL}=120mA	--	300	--	cd/m^2	(4)(5)(7)
Response time		Tr+Tf		--	20	40	ms	(3)
Contrast ratio		CR		--	500	--	--	(2)(4)
Color Chromaticity (CIE1931)	white	Wx		0.292	0.307	0.322		(6)
		Wy		0.312	0.327	0.342		
Viewing Angle	Hor	ΘL	CR≥10	--	70	--		(1)
		ΘR		--	70	--		
	Ver	ΘU		--	60	--		
		ΘD		--	60	--		
Brightness uniformity		Avg	Θ=0	80	90	--	%	(5)
Color Gamut		NTSC	Θ=0	57	60	--	%	(6)
Optima View Direction		12 0'CLOCK						(1)

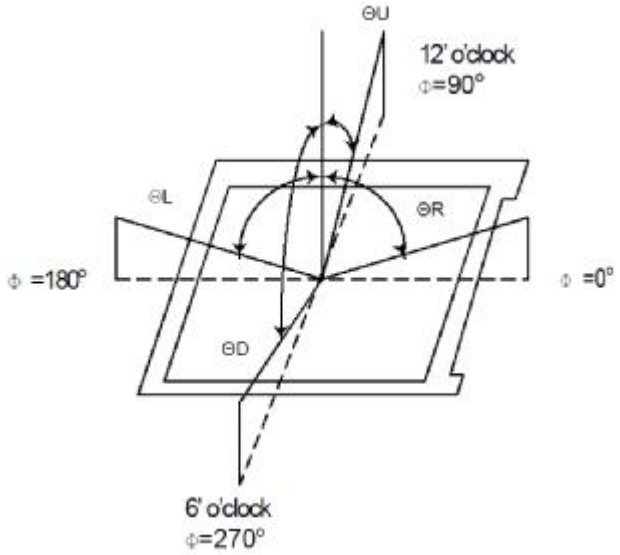
3.2 Measuring Condition

- Measuring surrounding: dark room
- LED current IL: 120mA
- Ambient temperature: 25±2℃
- 15min. warm-up time

3.3 Measuring Equipment

- FPM520 of Westar Display technologies, INC., which utilized SR-3 for Chromaticity and BM-7 for other optical characteristics.
- Measuring spot size：20 ~ 21 mm

Note (1) Definition of Viewing Angle

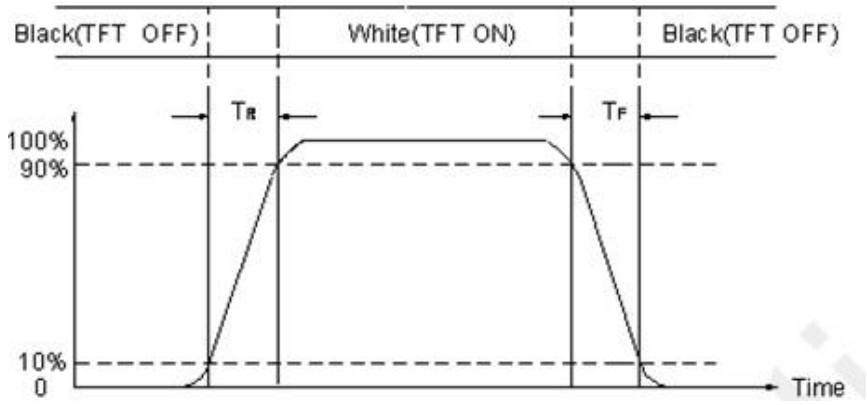


Note (2) Definition of Contrast Ratio(CR):

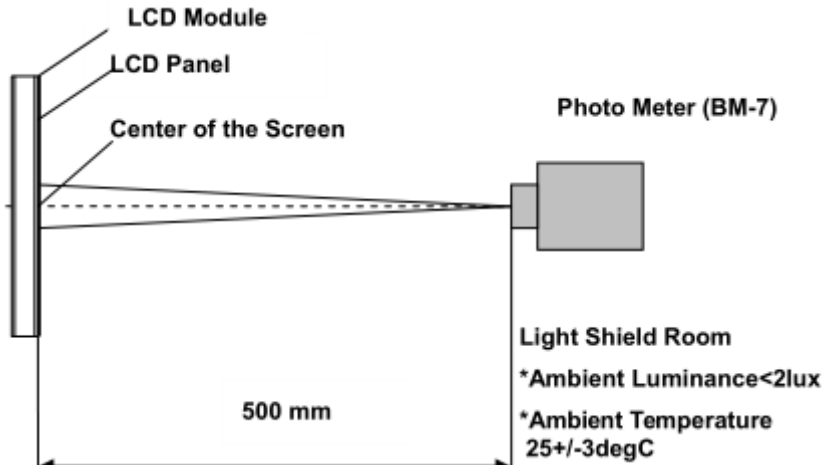
Measured at the center point of panel

$$CR = \frac{\text{Luminance with all pixels white}}{\text{Luminance with all pixels black}}$$

Note (3) Definition of Response Time: Sum of TR and TF



Note (4) Definition of optical measurement setup



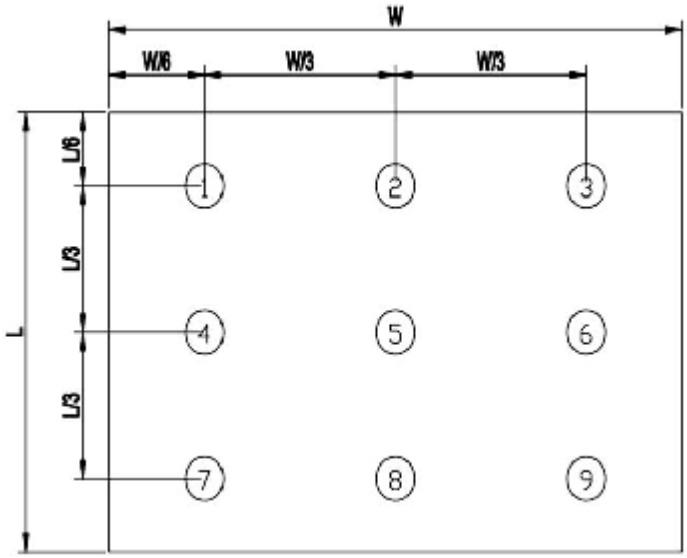
Note (5) Definition of brightness uniformity

The luminance uniformity is calculated by using following formula.

△Bp = Bp (Min.) / Bp (Max.)×100 (%)

Bp (Max.) = Maximum brightness in 9 measured spots

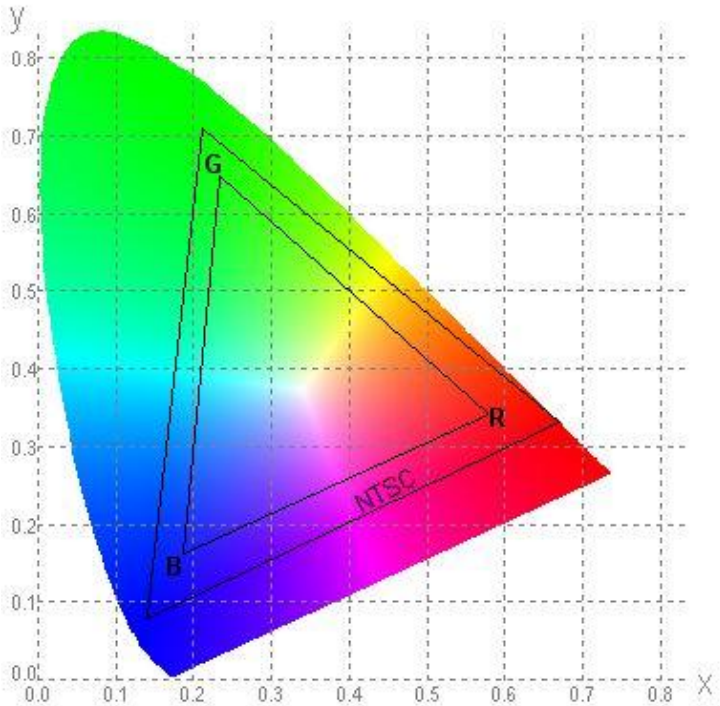
Bp (Min.) = Minimum brightness in 9 measured spots .



Note (6) Definition of Color of CIE1931 Coordinate and NTSC Ratio.

Color gamut:

$$S = \frac{\text{Area of RGB triangle}}{\text{Area of NTSC triangle}} \times 100\%$$



Note (7) Measured the luminance of white state at center point.

4.0 ELECTRICAL CHARACTERISTICS

4.1 TFT LCD Module

Item	Symbol	Min.	Typ.	Max.	Unit	Remark
Analog supply voltage	VDD	2.4	2.8	3.3	V	
Digital supply voltage	VDDI	1.65	1.8	3.3		
Input signal Voltage	VIH	0.7VDDI	-	VDDI	V	
	VIL	GND	-	0.3VDDI	V	

4.2 Back-Light Unit

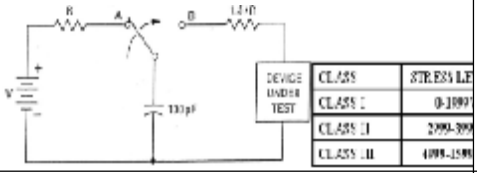
The backlight system is an edge-lighting type with 6 LED Dies.
The characteristics of the LED are shown in the following tables.

Item	Symbol	Min	Typ	Max	Unit	Note
LED current	IL	-	90	120	mA	(2)
LED voltage	VL	-	2.8	3.2	V	
Operating LED life time	Hr	-	6000	6500	Hour	(1)(2)

Note (1) LED life time (Hr) can be defined as the time in which it continues to operate under the condition: Ta=25±3 ℃, typical IL value indicated in the above table until the brightness becomes less than 50%.

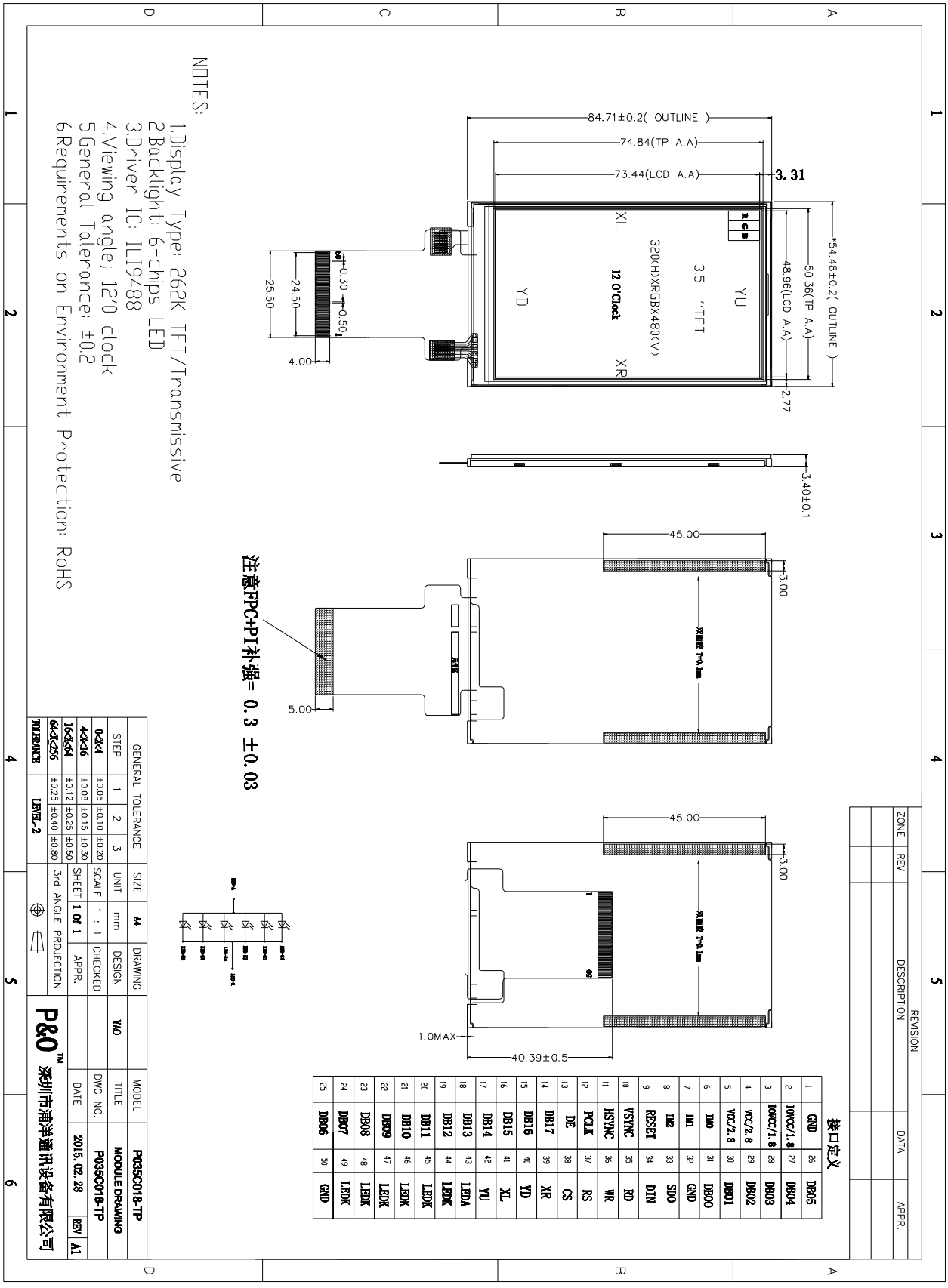
Note (2) The “LED life time” is defined as the module brightness decrease to 50% original brightness at Ta=25℃and IL=80mA. The LED lifetime could be decreased if operating IL is larger than 100mA. The constant current driving method is suggested.

5.0 Reliability conditions

NO	Item	Conditions	Notes
1	High Temperature Storage	Ta=80℃±2℃, 72hrs	
2	Low Temperature Storage	Ta=-30℃±2℃, 72hrs	
3	High Temperature Operation	Ta=70℃±2℃, 72hrs(Operation state)	
4	Low Temperature Operation	Ta=-20℃±2℃, 72hrs(Operation state)	
5	High Temperature and High Humidity (Storage)	Ta=+60℃, 90%RH, 72hrs	
6	Thermal Cycling Test (non operation)	-20℃(30min) → +70℃(30min), 10cycles	
7	Electro static Discharge	Human Body Mode 100pF±10%/1500Ω±1% Air±8kV / contact±6kV Consecutive 10times/ Each discharge 	
8	Vibration test(with carton)	Total fixed amplitude:15mm Vibration Frequency :10~55Hz One cycle 60 seconds to 3 directions of X,Y,Z for Each 15 minutes	
9	Drop (with carton)	Height: 60cm 1 corner, 3 edges, 6 surfaces	

Note: There is no display function NG issue occurred, all the cosmetic specification is judged before the reliability stress.

6.0 OUTINE DIMENSION



1	GND	2	IOVCC/1.8	3	VCC/2.8	4	DB17	5	DB16	6	DB15	7	DB14	8	DB13	9	DB12	10	DB11	11	DB10	12	DB09	13	DB08	14	DB07	15	DB06
26	DB05	27	DB04	28	DB03	29	DB02	30	DB01	31	DB00	32	GND	33	SDO	34	DIN	35	RD	36	WR	37	RS	38	CS	39	XR	40	YD	41	XL	42	YU	43	LEDA	44	LEDK	45	LEDK	46	LEDK	47	LEDK	48	LEDK	49	LEDK	50	GND

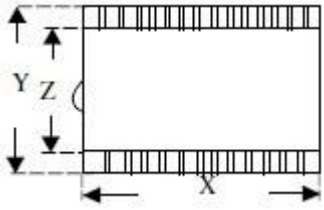
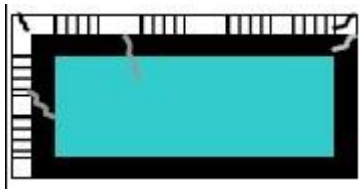
7.0 Items and Criteria：

7.1 Guarantee

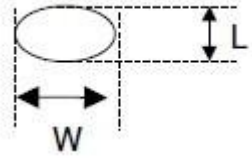
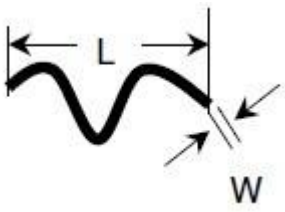
APEX warrants the quality of our products for ***1 year*** (from the date of delivery). If there are functional defects found during the period of warranty, the defective products would be replaced on a one-to-one basis. Apex would not be responsible for any direct /indirect liabilities consequential to any parties.All the products should be stored or used as specified conditions described in these sheets. If module productions are not stored or used as specified conditions, herein, it will be void the ***1 year*** warranty(guarantee).

7.2 Visual inspection criterion in cosmetic

(1) Glass defect

Glass defect			
NO	Defect	Criteria	Remark
1	Dimension(Minor)	By engineering diagram	
2	Cracks(Major)	Extensive crack 【Reject】	

(2) LCM appearance defect

NO	Defect	Criteria		Remark
1	Round type(Minor)	Spec	Permissible Qty	1.ψ=(L+W)/2, L: Length, W: Width 2. Disregard if out of A.A. 
		ψ≦0.10mm	Disregard	
		0.10mm<ψ ≦ 0.20mm	**3**	
		0.20mm<ψ	**0**	
2	Line type(Minor)	Spec	Permissible Qty	1. L: Length, W: Width 2. Disregard if out of A.A. 
		W≦0.03mm	Disregard	
		L≦3.0mm and 0.03mm<W≦0.05mm	2	
		L≦3.0mm and 0.05mm<W≦0.10mm	1	
		W>0.10mm orL>3.0mm	0	
3	Polarizer dent(Minor)	Spec.	Permissible Qty	1.ψ=(L+W)/2 , L: Length, W: Width 2.Disregard if out of A.A.
		ψ≦0.20mm	Disregard	
		0.20mm<ψ≦ 0.30mm	2	
		0.30mm<ψ≦ 0.50mm	1	

(3) FPC

NO	Defect	Criteria	Remark
1	Copper peeling(Minor)	Copper peeling 【Reject】	
2	Golden finger	FPC golden finger broken, dead fold, indentation makes FPC surface broken 【Reject】 Tin plating layer(or gold plating) scratch, but not hurt circuit 【Accept】 Except circuit, other position scratch but not expose metal wire 【Accept】	
3	Pin	FPC PI layer delamination 【Reject】 Material and color are inconsistent with sample, FPC burrs 【Reject】 FPC Pin deformation but not affect function. 【Accept】 FPC Pin area is dirty 【Reject】 Other than FPC Pin area is dirty but not affect function 【Accept】	
4	Golden finger	Golden finger edge has burrs,foreign material【Reject】 Golden finger oxidation (dark), uneven electroplating, pinhole, foreign material 【Reject】 Golden finger soldering pad crack exceeds 1/3 length of soldering pad, and soldering pad crack exceed 2 Pins【Reject】 Golden finger tin plating(or gold plating)scratch, but not hurt circuit 【Accept】 Other than golden finger area scratch but not expose metal circuit 【Accept】	
5	FPC Silk printing	Ghosting, incomplete silk printing, wrong printing 【Reject】	
6	FPC Circuit line width	Line width deviation exceed 1/3 line width【Reject】	

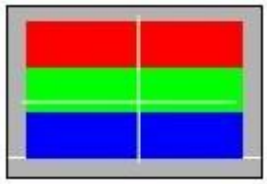
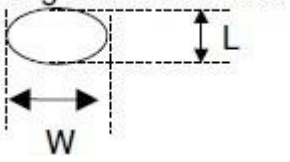
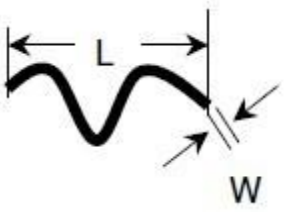
(4) Black tape

NO	Defect	Criteria	Remark
1	Shift(Minor)	IC exposed 【Reject】	
2	No black tape(Minor)	No black tape【Reject】	

(5) Silicon

NO	Defect	Criteria	Remark
1	Amount of silicon (Minor)	ITO exposed 【Reject】	

7.3 Visual inspection criterion in electrical display

<table>
<tr><th>NO</th><th>Defect</th><th colspan="3">Criteria</th><th>Remark</th></tr>
<tr><td>1</td><td>No display (Major)</td><td colspan="3">Not allowed</td><td>  </td></tr>
<tr><td>2</td><td>Missing line (Major)</td><td colspan="3">Not allowed</td><td>  </td></tr>
<tr><td>3</td><td>Darker or lighter Line (Major)</td><td colspan="3">Not allowed</td><td>  </td></tr>
<tr><td>4</td><td>Weak line(Major)</td><td colspan="3">By limited sample</td><td></td></tr>
<tr><td rowspan="3">5</td><td rowspan="3">Bright / Dark point (Minor)</td><td>Spec.</td><td colspan="2">Permissible Qty</td><td rowspan="3">1:1sub-pixel: 1R or 1G or1B
2:Point defect area≦1/2 sub pixel.</td></tr>
<tr><td>Bright point</td><td colspan="2">1</td></tr>
<tr><td>Dark point</td><td colspan="2">2</td></tr>
<tr><td rowspan="4">6</td><td rowspan="4">Round type (Minor)</td><td colspan="2">Spec</td><td>Permissible Qty</td><td rowspan="4">1.ψ=(L+W)/2, L: Length, W: Width
2. Disregard if out of A.A.
  </td></tr>
<tr><td colspan="2">ψ≦0.10mm</td><td>Disregard</td></tr>
<tr><td colspan="2">0.10mm<ψ≦ 0.20mm</td><td>3</td></tr>
<tr><td colspan="2">0.20mm<ψ</td><td>0</td></tr>
<tr><td rowspan="5">7</td><td rowspan="5">Line type (Minor)</td><td colspan="2">Spec.</td><td>Permissible Qty</td><td rowspan="5">1. L: Length, W: Width
2. Disregard if out of A.A.
  </td></tr>
<tr><td colspan="2">W≦0.03mm</td><td>Disregard</td></tr>
<tr><td colspan="2">L≦3.0mm and 0.03mm<W≦0.05mm</td><td>2</td></tr>
<tr><td colspan="2">L≦3.0mm and 0.05mm<W≦0.10mm</td><td>1</td></tr>
<tr><td colspan="2">W>0.10mm or L>3.0mm</td><td>0</td></tr>
<tr><td>8</td><td>Mura (Minor)</td><td colspan="3">By 5% ND filter invisible</td><td></td></tr>
</table>