

YETDA INDUSTRY LTD.

5mm Super Bright Orange LED Lamps Q500IOA4D

5mm with Super bright Orange dice $\,^{\circ}$ Encapsulated with Water Clear package $\,^{\circ}$ Long Leads $\,^{\circ}$

Absolute Maximum Ratings:

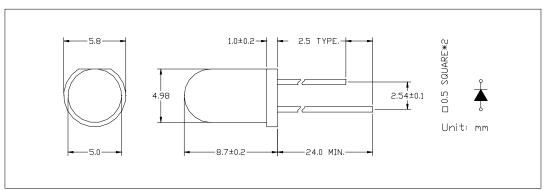
Parameter	Maximum Rating	Unit			
Peak Forward Current	120	mA			
Continuous Forward Current	30	mA			
Operating Temperature Range	-20°C to $+75^{\circ}\text{C}$				
Storage Temperature Range	-40° C to $+100^{\circ}$ C				
Lead Soldering Temperature	260°C for 3 seconds				
	1.6mm(0.063 inch) from body				

Electro-Optical Characteristics ($Ta = 25^{\circ}C$)

Parameter Radiant	Test Condition	Symbol	Min.	Тур.	Max.	Unit
Forward Voltage	If = 20mA	Vf		2.00	2.40	V
Reverse Current	Vr = 5V	Ir			10	uA
Luminous Intensity	If = 20mA	Iv	1500	1700		mcd
Spectral Bandwidth	If = 20mA	Δλ		35		nm
Wavelength	If = 20mA	λр				nm
		λd		606		nm
Viewing Angle	If = 20mA	2 0 1/2		30		deg

Package

Item: 500



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■ Typical Electro-Optical Characteristics Curve:

Fig 1. Forward Current vs. Forward Voltage

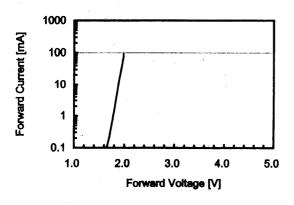


Fig 2. Relative Intensity vs. Forward Current

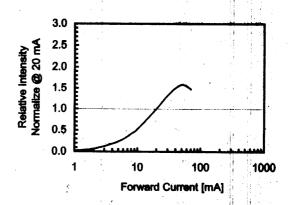


Fig 3. Forward Voltage vs. Temperature

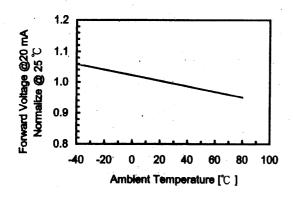


Fig 4. Relative Intensity vs. Temperature

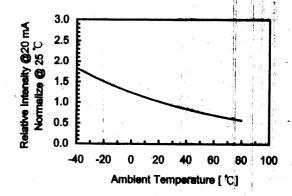
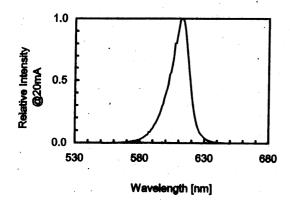


Fig 5. Relative Intensity vs. Wavelength



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• Soldering:

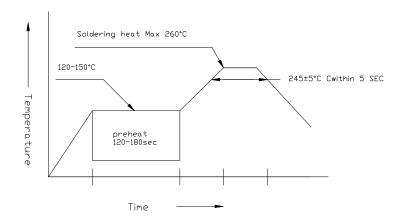
1. Manual of soldering

The temperature of the iron tip should not be higher than 260°C and Soldering within 3 seconds per solder-land is to be observed

2. DIP soldering (Wave Soldering):

Preheating: $120^{\circ}\text{C} \sim 150^{\circ}\text{C}$ within 5 sec. 260°C (Max)

Gradual Cooling (Avoid quenching)

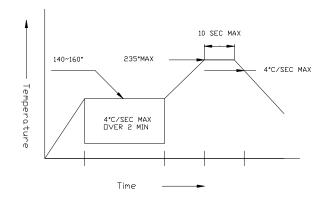


3. Reflow Soldering

Preheating: $140^{\circ}\text{C} \sim 160^{\circ}\text{C} \pm 5^{\circ}\text{C}$, within 2 minutes.

Operation heating:235°C (Max) within 10 seconds (Max)

Gradual Cooling (Avoid quenching)



• Handling:

Care must be taken not to cause to the epoxy resin portion of Yetda LEDS while it is exposed to high temperature.

Care must be taken not rub the epoxy resin portion of Yetda LEDS with hard or sharp article such as the sand blast and the metal hook