

YETDA INDUSTRY LTD.

2 x 5mm Yellow Green LED Lamps Q620ITG4D

2x5 mm with AlGalnP dice •

Encapsulated with Water Clear package •

Long Leads •

Absolute Maximum Ratings:

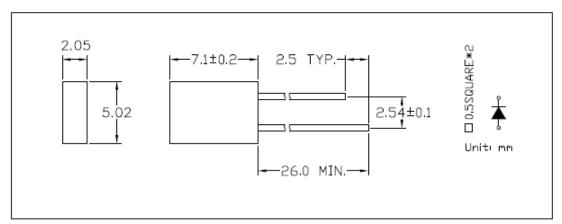
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Parameter	Maximum Rating	Unit		
Peak Forward Current	120	mA		
Continuous Forward Current	30	mA		
Operating Temperature Range	-40° C to $+85^{\circ}$ C			
Storage Temperature Range	-50° C to $+100^{\circ}$ C			
Lead Soldering Temperature	260°C for 3 seconds			
	1.6mm(0.063 inch) from body			

Electro-Optical Characteristics ($Ta = 25^{\circ}C$)

Parameter Radiant	Test Condition	Symbol	Min.	Тур.	Max.	Unit
Forward Voltage	$I_F = 20mA$	V_{F}		2.0	2.4	V
Reverse Current	Vr = 5V	Ir			10	uA
Luminous Intensity	$I_F = 20mA$	Iv	100	150		mcd
Spectral Bandwidth	$I_F = 20mA$	Δλ				nm
Wavelength	$I_F = 20mA$	λd		573		
Viewing Angle	IF = 20mA	2 θ 1/2		60		deg

Package

Item: (2X5mm) 620



2016APR08D



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•Soldering:

1. Manual of soldering

The temperature of the iron tip should not be higher than 260 Cand

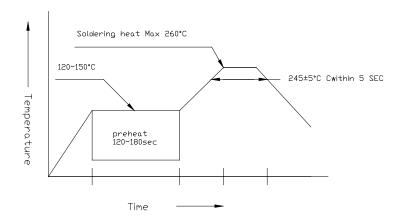
Soldering within 3 seconds per solder-land is to be observed

2. DIP soldering (Wave Soldering):

Preheating:120

°C~150°C within 5 sec.260°C(Max)

Gradual Cooling (Avoid quenching)



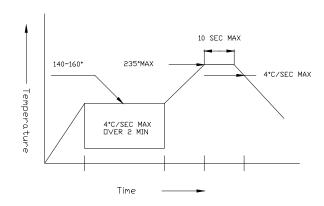
3. Reflow Soldering

Preheating:140

Operation heating:235

Gradual Cooling (Avoid quenching)

°C~160°C ±5°C, within 2 minutes. °C(Max)within 10 seconds(Max)



•Handling:

Care must be taken not to cause to the epoxy resin portion of Yetda LEDS while it is exposed to high temperature.

Care must be taken not rub the epoxy resin portion of Yetda LEDS with hard or sharp article such as the sand blast and the metal hook